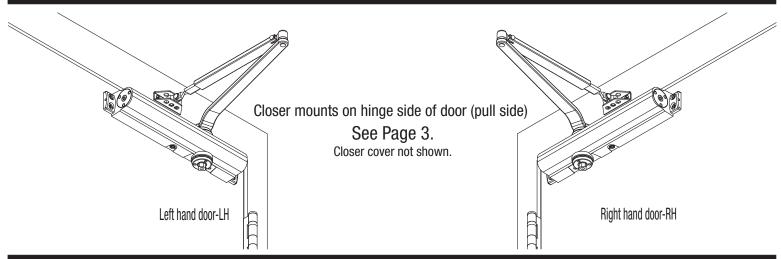


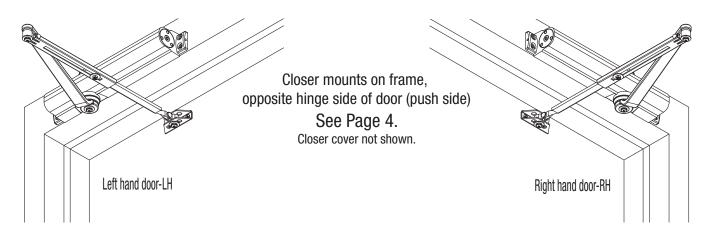
MULTI SIZE 1 THRU 6 - NON HOLD OPEN DOOR CLOSER

CAUTION! An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

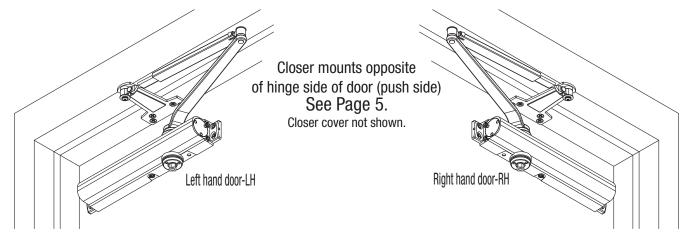




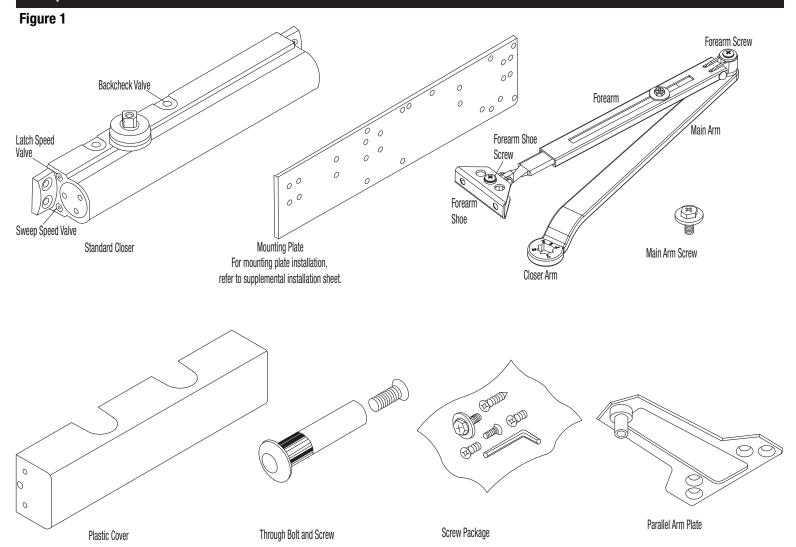
Top Jamb Installation



Parallel Arm Installation



Components:

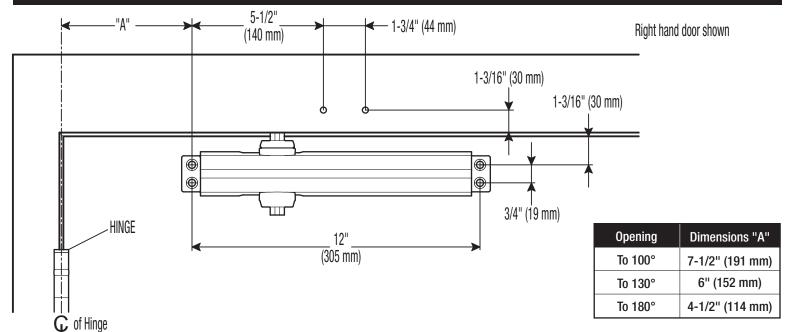


- · It is recommended that the door be hung on ball bearing type hinges so door swings freely.
- A separate door stop (supplied by others) is recommended to prevent damage to the door closer, closer arm, the door, frame or adjacent walls.
- Door and frame must be properly reinforced or through bolts used to prevent the mounting screws from pulling out.

Figure 2 Preparation for Fasteners					
Fasteners	Door or Frame	Drill Sizes	Where Used	*Drill Depth	
Self Drilling/Tapping Machine Screw	Hollow Metal or Aluminum	3/16"	Closer	Through one side	
1/4"-20 Machine Screw	Hollow Metal or	#7 (.201") Drill bit & 1/4"-20	-20 Closer & Parallel Arm (PA) Plate / Foot	5/8" – Closer	
	Aluminum	Тар		1/2" – PA Plate/Foot	
1/4"-20 Machine Screw used with Through Bolt	Hollow Metal or Aluminum	9/32" Drill Bit Closer Side &	Closer	9/32" – Through Door 3/8" – 1/2"	
	Wood	3/8" Drill Bit Opposite Side			
Wood Screw	ew Wood	5/32" Drill Bit – Softwood	Closer & PA Plate / Foot	1-1/4"	
		3/16" Drill Bit – Hardwood			

^{*} Measure door thickness before drilling pilot holes to prevent drilling through opposite side

REGULAR ARM INSTALLATION WC61 INSTALLATION INSTRUCTIONS

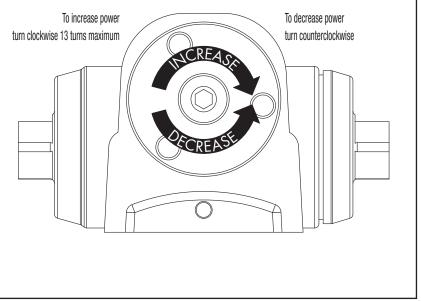


INSTALLATION SEQUENCE

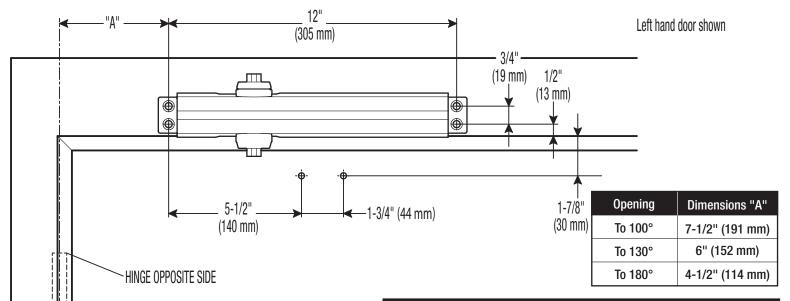
- Select degree of opening and use dimensions shown to locate 4 holes on door for closer body and 2 holes on frame face for forearm shoe.
- Prepare door and frame for fasteners (See Preparation for Fasteners, Page 2, Figure 2).
- Before installing closer body, set spring power for closer using Power Adjustment Chart below.
- 4. Install closer on door with speed regulating valves towards the hinge.
- 5. Disassemble forearm from main arm by removing forearm screw (See Figure 1). Fasten forearm shoe and forearm to frame face.
- 6. Mount main arm onto closer pinion shaft, aligning arm mark "S" with pinion flat. Secure with main arm screw.
- 7. Reassemble arm. Adjust forearm length so that it will be perpendicular (at a 90° angle) to the door face. Secure with forearm screw.
- 8. Adjust closer (See page 6) and install cover.

Main Arm Installation Instructions **Top View** Right Hand Door Left Hand Door Door L&S L&S Swing 90° 90° Valves Valves Main Arm Main Arm Preload Preload Arm Pinion Mark Flat

Power Adjustment Chart			
DOOR SIZE (INCHES)	Full clockwise turns of closer power adjustment nut (from "0" turns)		
	INTERIOR Door	EXTERIOR Door	
24" - 30" (61 cm - 76 cm)	-7	-5	
30" - 34" (76 cm - 86 cm)	-3	0	
34" - 38" (86 cm - 97 cm)	0	4	
38" - 48" (97 cm - 122 cm)	4	8	
48" - 54" (122 cm - 137 cm)	8	13	
54" - 60" (137 cm - 152 cm)	13		
NOTE: Maximum of 20 turns (360°) of power adjustment nut. Closer is shipped at 7 turns from the factory.			



TOP JAMB INSTALLATION WC61 INSTALLATION INSTRUCTIONS



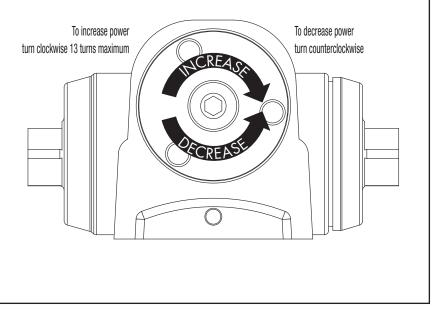
INSTALLATION SEQUENCE

of Hinge

- Select degree of opening and use dimensions shown to locate 4 holes on frame face for closer body and 2 holes on door for forearm shoe.
- 2. Prepare door and frame for fasteners (See Preparation for Fasteners, Page 2, Figure 2).
- Before installing closer body, set spring power for closer using Power Adjustment Chart below.
- 4. Install closer on door with speed regulating valves towards the hinge.
- Disassemble forearm from main arm by removing forearm screw (See Figure 1). Fasten forearm shoe and forearm to door face.
- Mount main arm onto closer pinion shaft, aligning arm mark "S" with pinion flat. Secure with main arm screw.
- Reassemble arm. Adjust forearm length so that it will be perpendicular (at a 90° angle) to the door face. Secure with forearm screw.
- Adjust closer (See page 6) and install cover.

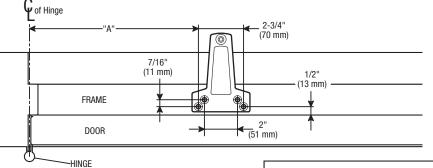
	Main Arm Installation Instructions					
	Top View					
n	Left Hand Door Swing Right Hand Door L&S Valves Main Arm Preload Arm Mark Pinion Flat					

Power Adjustment Chart			
DOOR SIZE	Full clockwise turns of closer power adjustment nut (from "0" turns)		
(INCHES)	INTERIOR DOOR	EXTERIOR DOOR	
24" - 30" (61 cm - 76 cm)	-7	-5	
30" - 34" (76 cm - 86 cm)	-3	0	
34" - 38" (86 cm - 97 cm)	0	4	
38" - 48" (97 cm - 122 cm)	4	8	
48" - 54" (122 cm - 137 cm)	8	13	
54" - 60" (137 cm - 152 cm)	13		
NOTE: Maximum of 20 turns (360°) of power adjustment nut.			



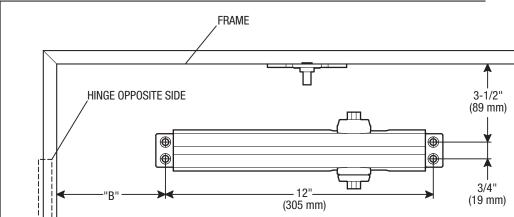
Closer is shipped at 7 turns from the factory.

PARALLEL ARM INSTALLATION WC61 INSTALLATION INSTRUCTIONS



Left hand door shown

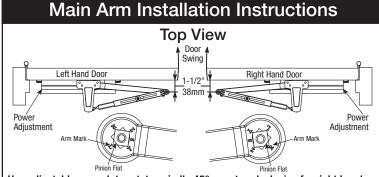
Opening	Dimensions "A"	Dimensions "B"
To 120°	9-1/2"	3-3/4" (95 mm)
To 180°	7"	1-1/4" (32 mm)



INSTALLATION SEQUENCE

- 1. Select degree of opening and use dimensions shown to locate 4 holes on door for closer body and 4 holes underside of frame for PA plate.
- 2. Prepare door and frame for fasteners (See Preparation for Fasteners, Page 2, Figure 2).
- Before installing closer body, set spring power for closer using Power Adjustment Chart below.
- 4. Install closer on door with power adjustment value towards the hinge.
- Mount parallel arm plate to frame. Disassemble forearm from main arm by removing forearm screw. Remove forearm shoe from forearm and attach forearm to parallel plate with forearm shoe screw (See Figure 1).
- Install main arm on pinion shaft (See Main Arm Installation Instructions, to right.).

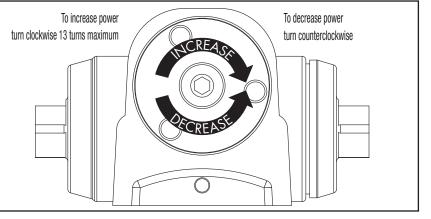
- 7. Reassemble main arm to forearm. Preload is accomplished by adjusting forearm length so that it will set arm elbow about 1-1/2" (38mm) from the door face when connected to the main arm. Secure with forearm screw.
- 8. Adjust closer (See page 6) and install cover.



Use adjustable wrench to rotate spindle 45° counter-clockwise for right hand door or clockwise for left hand door. Place main arm on spindle so that the "R" (Right hand door) or "L" (Left hand door) lines up with spindle flat. Secure main arm and spindle by tightening spindle bolt.

Power Adjustment Chart Full clockwise turns of closer power adjustment nut (from "0" turns) **DOOR SIZE** (INCHES) INTERIOR DOOR **EXTERIOR DOOR** 24" - 30" -4 0 (61 cm - 76 cm) 30" - 34" 0 5 (76 cm - 86 cm) 34" - 38" 6 10 (86 cm - 97 cm) 38" - 48" 12 (97 cm - 122 cm) 48" - 54" (122 cm - 137 cm)

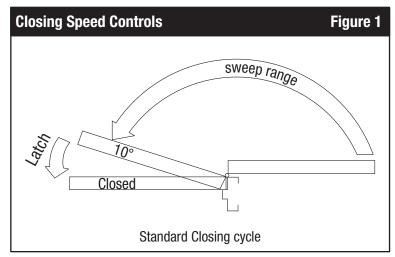
NOTE: Maximum of 20 turns (360°) of power adjustment nut. Closer is shipped at 7 turns from the factory.

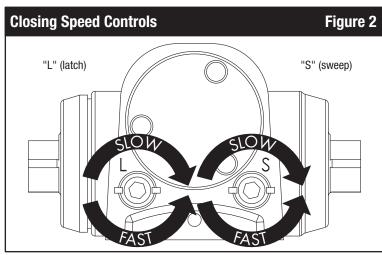


Closer Adjustment

Closing Speed Controls (Figures 1 and 2)

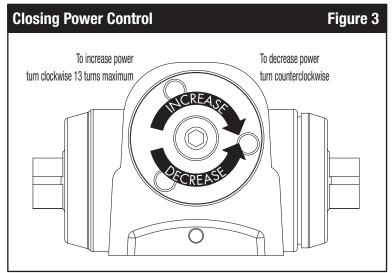
- Valve "S" controls sweep range
- Valve "L" controls latch range





Closing Power Control (Figure 3)

· Adjusted as required (see charts on pages 3, 4, & 5)



Opening Door Control (Figures 4 and 5)

Backcheck Valve controls the hydaulic resistance to door opening.
 Never close this valve completely — it is not to provide a position stop.

