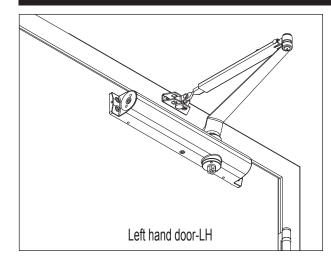


ADJUSTABLE SIZE 1 THRU 6 — NON HOLD OPEN DOOR CLOSER

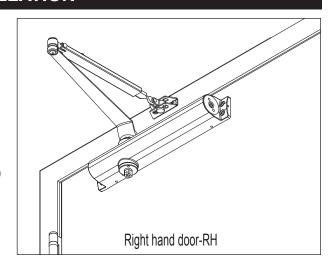
CAUTION! An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

REGULAR ARM INSTALLATION

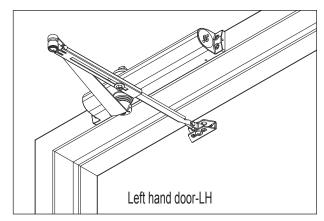


Closer mounts on hinge side of door (pull side).

See Page 3 (Closer cover not shown)

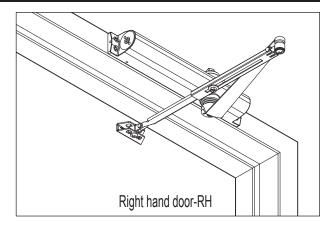


TOP JAMB INSTALLATION

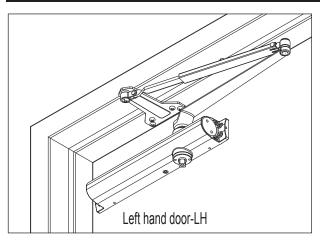


Closer mounts on frame, opposite hinge side of door (push side).

See Page 4 (Closer cover not shown)

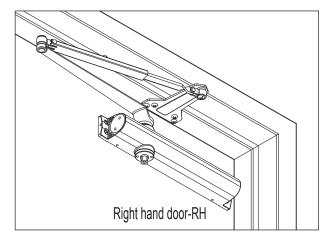


PARALLEL ARM INSTALLATION

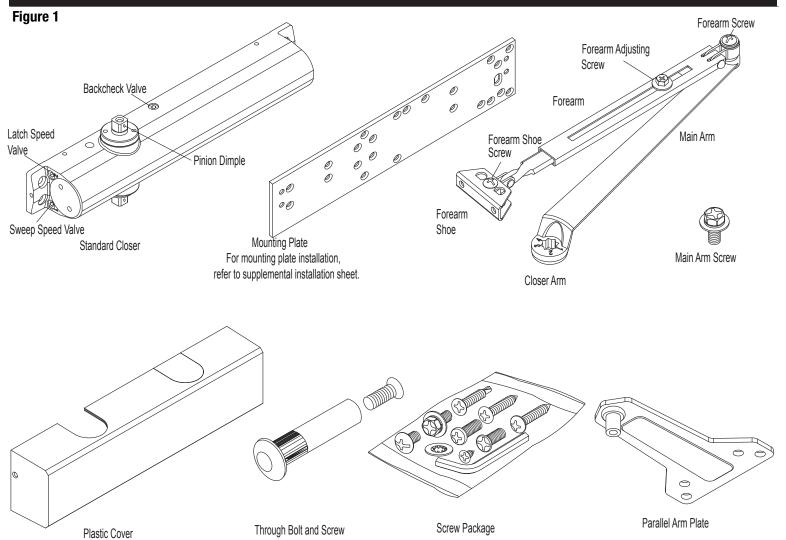


Closer mounts on door, opposite hinge side of door (push side).

See Page 5 (Closer cover not shown)



COMPONENTS: 999-30025

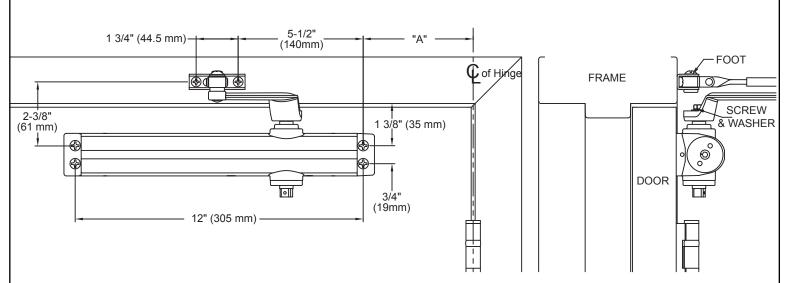


- It is recommended that the door be hung on ball bearing type hinges so door swings freely.
- A separate door stop is recommended to prevent damage to the door closer, closer arm, the door, frame or adjacent walls.
- . Door and frame must be properly reinforced or through bolts used to prevent the mounting screws from pulling out.

Figure 2 PREPARATION FOR FASTENERS									
Fasteners	Door or Frame	Drill Sizes	Where Used	*Drill Depth					
Self Drilling/Tapping Machine Screw	Hollow Metal or Aluminum	3/16"	Closer & Parallel Arm (PA) Plate / Foot	Through one side					
1/4"-20 Machine Screw	Hollow Metal or Aluminum	#7 (.201") Drill bit & 1/4"-20 Tap	Closer & Parallel Arm (PA) Plate / Foot	Through one side					
1/4"-20 Machine Screw used with Through Bolt	Hollow Metal or Aluminum	9/32" Drill Bit Closer Side & 3/8" Drill Bit Opposite Side	Closer	9/32" - Through Door 3/8" - 1-5/8"					
	Wood	o, o billi bit opposito oldo							
Wood Screw	Wood	1/8" Drill Bit - Softwood	Closer & Parallel Arm	1-1/4"					
	Wood	3/16" Drill Bit - Hardwood	(PA) Plate / Foot						

Notes: Pan head screws are to be used for Parallel Arm (PA) Plate / Foot Measure door thickness before drilling pilot holes to prevent drilling through opposite side.

REGULAR ARM INSTALLATION MODEL BC4061 or BC4062 INSTALLATION INSTRUCTIONS



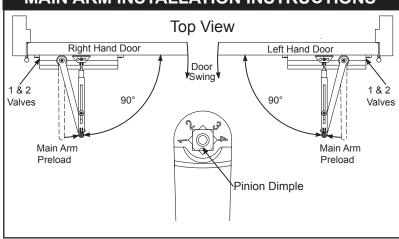
MODEL	DIMENISON "A"		ODENING	DOOR WIDTH		CLOSER	# OF TURNS OF POWER	CLOSER	# OF TURNS OF POWER
	INCHES	[mm]	OPENING	INTERIOR	EXTERIOR	SIZE	ADJUSTMENT SCREW	SIZE	ADJUSTMENT SCREW
BC4061 BC4062	7-1/2"	191	TO 100°	UP TO 60"	UP TO 48"	6	+12	3	0
						5	+9	2	-5
						4	+4	1	-9
	6"	152	TO 130°	UP TO 60"	UP TO 48"	6	+14	3	0
						5	+10	2	-4
						4	+5	1	-9
	4-1/2"	114	TO 180°	UP TO 54"	UP TO 42"	5	+10	3	0
								2	-5
						4	+5	Ė	-10/-11

Notes: Closer is shipped at 11 turns. Maximum of 26 turns of power adjustment screw. Refer to Page 6, Fig. 5 to determine proper closer size.

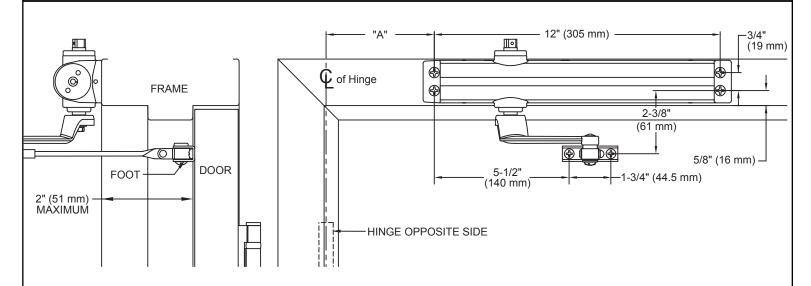
INSTALLATION SEQUENCE

- 1. Select degree of opening and use dimensions shown to locate 4 holes on door for closer body and 2 holes on frame face for forearm shoe.
- Prepare door and frame for fasteners (See Preparation for Fasteners, Page 2, Figure 2).
- Before installing closer body, set spring power for closer using Power Adjustment Chart below.
- 4. Install closer on pull side of door with speed regulating valves towards the hinge.
- 5. Disassemble forearm from main arm by removing forearm screw (See Page 2, Figure 1). Fasten forearm shoe and forearm to frame face.
- Mount main arm onto closer pinion shaft, as illustrated. Secure with main arm screw.
- Reassemble arm. Adjust forearm length so that it will be perpendicular (at a 90° angle) to the door face. Secure with forearm screw.
- 8. Adjust closer (See page 6) and install cover.

MAIN ARM INSTALLATION INSTRUCTIONS



TOP JAMB INSTALLATION MODEL BC4061 or BC4062 INSTALLATION INSTRUCTIONS

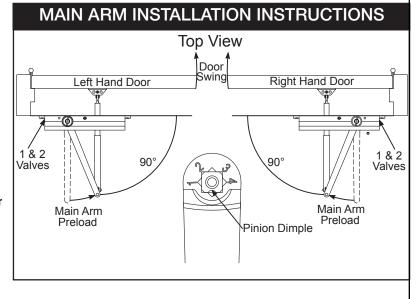


MODEL	DIMENISON "A"		ODENING	DOOR WIDTH		CLOSER	# OF TURNS OF POWER	CLOSER	# OF TURNS OF POWER
	INCHES	[mm]	OPENING	INTERIOR	EXTERIOR	SIZE	ADJUSTMENT SCREW	SIZE	ADJUSTMENT SCREW
BC4061 BC4062	7-1/2"	191	TO 100°	UP TO 60"	UP TO 48"	6	+12	3	0
						5	+9	2	-5
						4	+4	1	-9
	6"	152	TO 130°	UP TO 60"	UP TO 48"	6	+14	3	0
						5	+10	2	-4
						4	+5	1	-9
	4-1/2"	114	TO 180°	UP TO 54"	UP TO 42"	5	+10	3	0
								2	-5
						4	+5	ė,	-10/-11

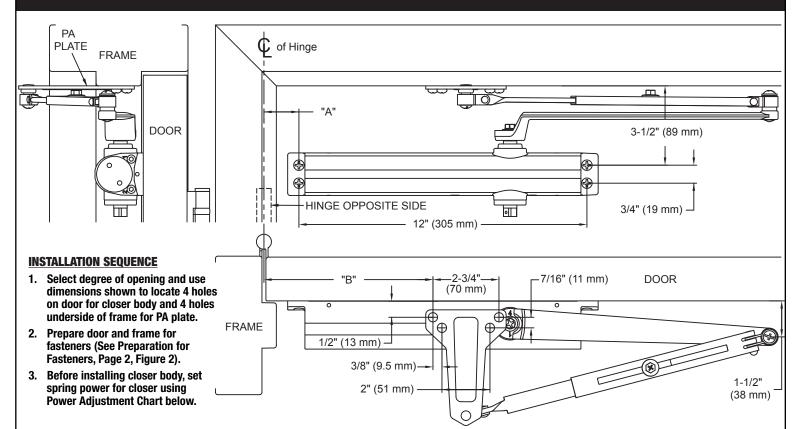
Notes: Closer is shipped at 11 turns. Maximum of 26 turns of power adjustment screw. Refer to Page 6, Fig. 5 to determine proper closer size.

INSTALLATION SEQUENCE

- 1. Select degree of opening and use dimensions shown to locate 4 holes on frame face for closer body and 2 holes on door for forearm shoe.
- 2. Prepare door and frame for fasteners (See Preparation for Fasteners, Page 2, Figure 2).
- 3. Before installing closer body, set spring power for closer using Power Adjustment Chart above.
- Install closer on frame (outside of door) with speed regulating valves towards the hinge.
- Disassemble forearm from main arm by removing forearm screw (See Page 2, Figure 1). Fasten forearm shoe and forearm to door face.
- 6. Mount main arm onto closer pinion shaft, as illustrated. Secure with main arm screw.
- Reassemble arm. Adjust forearm length so that it will be perpendicular (at a 90° angle) to the door face. Secure with forearm screw.
- 8. Adjust closer (See page 6) and install cover.



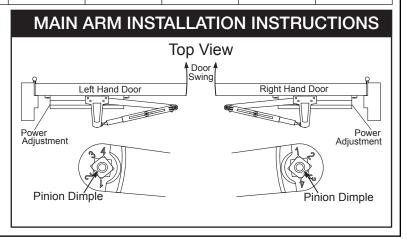
PARALLEL ARM INSTALLATION MODEL BC4061 or BC4062 INSTALLATION INSTRUCTIONS



MODEL	DIMENISON "A"		DIMENION "B"		ODENING	DOOR WIDTH		CLOSER	# OF TURNS OF POWER
	INCHES	[mm]	INCHES	[mm]	OPENING	INTERIOR	EXTERIOR	SIZE	ADJUSTMENT SCREW
	3-3/4"	95	9-1/2"	241	TO 120°	UP TO 54"	UP TO 42"	5	+13
BC4061 BC4062								4	+6
								3	0
								2	-5
								1	-11
	1-1/4"	32	7"	178	TO 180°	UP TO 54"	UP TO 42"	5	+13
								4	+7
								3	0
								2	-4
								Ġ	-10

Notes: Closer is shipped at 11 turns. Maximum of 26 turns of power adjustment screw. Refer to Page 6, Fig. 5 to determine proper closer size.

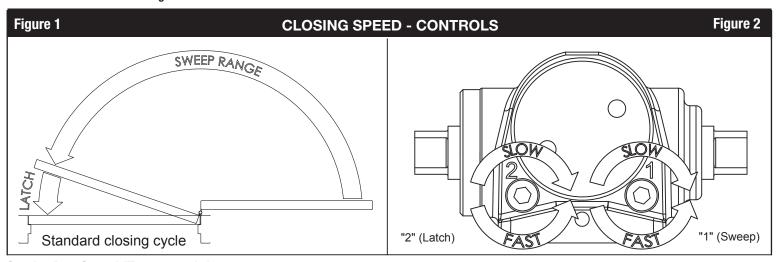
- 4. Install closer on push side of door with power adjustment valve towards the hinge.
- 5. Mount parallel arm plate to frame. Disassemble forearm from main arm by removing forearm screw. Remove forearm shoe from forearm and attach forearm to parallel plate with forearm screw (See Page 2, Figure 1).
- 6. Mount main arm onto closer pinion shaft (See Main Arm Installation Instructions) by preloading pinion 45° and align pinion dimple with main arm marking. Secure with main arm screw.
- Reassemble arm. Adjust forearm length so that main arm pivot is 1-1/2" (38mm) from closed door face.
- 8. Adjust closer (See page 6) and install cover.



CLOSER ADJUSTMENT 999-30025

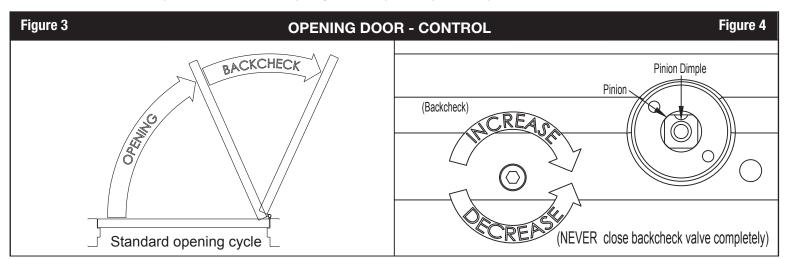
Closing Speed Controls (Figures 1 and 2)

- Valve "1" controls sweep range
- Valve "2" controls latch range



Opening Door Control (Figures 3 and 4)

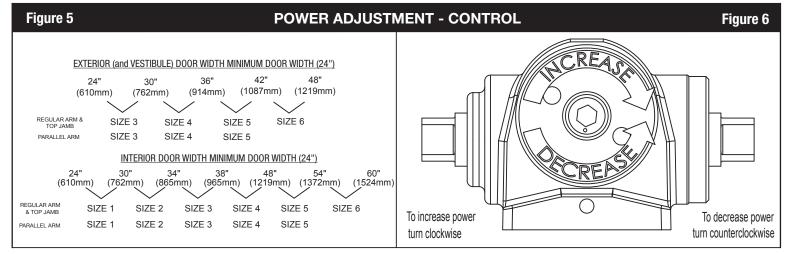
Backcheck Valve controls the hydaulic resistance to door opening. It is not to provide a position stop.



Closing Power Control (Figures 5 and 6)

Adjusted as required (see charts on pages 3, 4, & 5)

BEFORE INSTALLATION, ADJUST THE SPRING POWER BY REFERENCING BELOW AND CHECKING CHARTS ON PAGE 3, 4 OR 5 (DEPENDING ON INSTALLATION). DO NOT EXCEED THE MAXIMUM OF 26 TOTAL TURNS. THE SPRING POWER IS PRESET AT 11 TURNS



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